

## SOFPRENE T® 405A/50 - SBS

Physical properties	Value	Unit	Test Standard
Density	920	kg/m³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Shore A hardness, 3s	50	-	ISO 868

### Typical injection moulding processing conditions

Temperature	Value	Unit	Test Standard
Zone1 temperature	135 - 145	°C	-
Zone2 temperature	145 - 155	°C	-
Zone3 temperature	155 - 165	°C	-
Mold temperature	20 - 40	°C	-

### Other text information

#### Longer pre-drying times/storage

The material must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

#### Injection molding

Please note that the suggested temperatures are estimations. The actual desired temperatures can vary based on the molding machine design.